## Flat vacuum cups with shank

Diameter 30mm, with or without support, rubber

## MATERIAL

Vacuum cup in oil-proof rubber (NBR), natural rubber (NR), or silicone rubber (VMQ).
Aluminium support.

## STANDARD EXECUTIONS

VVA-30-N: natural rubber, without support.
VVA-30-S: silicone rubber, without support.


## FEATURES AND APPLICATIONS

They are widely used in the packaging sector, in particular in packaging using plastic films and in the paper converting sector for the handling of sheets of paper.
The labyrinth moulded onto the support surface of the vacuum cup ensures a more effective grip on the product to be handled; in particular, the notches allow even distribution of the vacuum on the surface of the product, preventing the packaging sheet or bag from being sucked into the vacuum cup and becoming deformed.
The high labyrinth (L) also allows for even higher grip values between the vacuum cup and the product
See Technical Data for vacuum cups (on page -).


VVA-30-N

| Code | Description | $\mathbf{d}$ | $\mathbf{d}_{1}$ | $\mathbf{d}_{2}$ | $\mathbf{h}$ | $\mathbf{h}_{1}$ | $\mathbf{h 2}$ | F* <br> [Kg] | Volume \# <br> [cm3] |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :---: | :---: |
| VV.45023 | VVA-30-N | 30 | 11 | 15 | 24 | 3 | 16 | 1.76 | 2.2 |

VVA-30-S

| Code | Description | $\mathbf{d}$ | $\mathbf{d}_{1}$ | $\mathbf{d}_{2}$ | $\mathbf{h}$ | $\mathbf{h}_{1}$ | $\mathbf{h}_{2}$ | $\mathbf{F}^{*}$ <br> $[\mathbf{K g}]$ | Volume \# <br> [cm3] |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :---: | :---: |
| VV. 45024 | VVA-30-S | 30 | 11 | 15 | 24 | 3 | 16 | 1.76 | 2.2 |

VVA-30-L-N

| Code | Description | d | d1 | d2 | h | h1 | h2 | $\begin{gathered} \mathrm{F}^{*} \\ {[\mathrm{Kg}]} \end{gathered}$ | Volume \# [cm3] | $\Delta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VV. 45027 | VVA-30-L-N | 30 | 11 | 15 | 24 | 1.5 | 16 | 1.76 | 1.8 | 3 |

VVA-30-L-S

| Code | Description | $\mathbf{d}$ | $\mathbf{d}_{1}$ | $\mathbf{d}_{2}$ | $\mathbf{h}$ | $\mathbf{h}_{1}$ | $\mathbf{h} \mathbf{2}$ | $\mathbf{F}$ * <br> [Kg] | Volume \# <br> [cm3] |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :---: | :---: |
| VV. 45028 | VVA-30-L-S | 30 | 11 | 15 | 24 | 1.5 | 16 | 1.76 | 1.8 |

* The force of the vacuum cups indicated in the table represents $1 / 3$ of the value of the theoretical force calculated at a vacuum level of -75 KPa and a safety coefficient of 3 .
\# Indicates the internal geometric volume of the vacuum cup and represents the volume to be added to the entire distribution circuit for the calculation of the evacuation time, especially if multiple vacuum cups are used.


VVA-30-T-N

| Code | Description | d | d1 | d2 | d3 | h | h1 | h2 | h3 | h4 | s | $\begin{gathered} \mathrm{F}^{*} \\ {[\mathrm{Kg}]} \end{gathered}$ | Volume \# [cm3] | $\Delta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VV. 45025 | VVA-30-G1/4-T-N | 30 | M8 | 15 | G1/4 | 46 | 3 | 24 | 8 | 14 | 17 | 1.76 | 2.2 | 16 |

## VVA-30-T-S

| Code | Description | d | d1 | d2 | d3 | h | h1 | h2 | h3 | h4 | s | $\begin{gathered} \mathrm{F}^{*} \\ {[\mathrm{Kg}]} \end{gathered}$ | Volume \# [cm3] | $\Delta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VV. 45026 | VVA-30-G1/4-T-S | 30 | M8 | 15 | G1/4 | 46 | 3 | 24 | 8 | 14 | 17 | 1.76 | 2.2 | 16 |

## VVA-30-L-T-N

| Code | Description | d | d1 | d2 | d3 | h | h1 | h2 | h3 | h4 | s | $\begin{gathered} \mathbf{F}^{*} \\ {[\mathrm{Kg}]} \end{gathered}$ | $\begin{gathered} \text { Volume \# } \\ \text { [cm3] } \\ \hline \end{gathered}$ | $\Delta \Delta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VV. 45029 | VVA-30-G1/4-L-T-N | 30 | M8 | 15 | G1/4 | 46 | 1.5 | 24 | 8 | 14 | 17 | 1.76 | 1.8 | 16 |

## VVA-30-L-T-S

| Code | Description | d | d1 | d2 | d3 | h | h1 | h2 | h3 | h4 | s | $\begin{gathered} \mathrm{F}^{*} \\ {[\mathrm{Kg}]} \end{gathered}$ | Volume \# [cm3] | $\Delta \Delta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VV. 45030 | VVA-30-G1/4-L-T-S | 30 | M8 | 15 | G1/4 | 46 | 1.5 | 24 | 8 | 14 | 17 | 1.76 | 1.8 | 16 |

[^0]
[^0]:    * The force of the vacuum cups indicated in the table represents $1 / 3$ of the value of the theoretical force calculated at a vacuum level of -75 KPa and a safety coefficient of 3 .
    \# Indicates the internal geometric volume of the vacuum cup and represents the volume to be added to the entire distribution circuit for the calculation of the evacuation time, especially if multiple vacuum cups are used.

